

AISI – OP Committee 830 OP Planning Schedule With Release Capability Specification ASC X12 – Version 004010

ISA*00* *00* *01*111222333 *01*999888777 *060314*0314*U

*00200*000000001*0*P*~

GS*PO*111222333*999888777*20060314*0311*000000001*X*004010

ST*830*0001

BFR*00*710-4*DL*C*20050801*20060903*20060314***222555-1

NTE**THIS RELEASE SUPERSEDES ALL PREVIOUS RELEASES

PER*SU*J BROWN*TE*5551115555

DTM*238*20060314*0742

N1*SU*STEEL PRODUCER*92*6785M

N1*SF*OUTSIDE PROCESSOR*1*999888777

N1*BT*STEEL PRODUCER*92*6785M

N1*ST*CUSTOMER / NEXT OUTSIDE PROCESSOR*92*0077661

LIN**BP*F8AB 16476 ER677*PO*222555-1*EC*6

UIT*LB

PID*F****COIL/LIFT DESCRIPTION

MEA*PD*WD*40.5*IN

MEA*PD*TH*.059*IN

ATH*FI*20060430*150015**20050801

ATH*MT*20060514*167275**20050801

SDP*Y*Y

NTE~LIN~HIGH FAB CHGED TO 150015. HIGH RAW CHGED TO 167275.

FST*132755*D*W*20060313

FST*132755*D*W*20060320

FST*132755*D*W*20060327

FST*132755*D*W*20060403

FST*150015*D*W*20060410

FST*150015*D*W*20060417

FST*150015*D*W*20060424

FST*150015*D*W*20060501

FST*167275*D*W*20060508

FST*167275*D*W*20060515

FST*167275*D*F*20050801*20060604

FST*184535*D*F*20050801*20060702

FST*201795*D*F*20050801*20060730

FST*219055*D*F*20050801*20060903

SHP*01*16039*011*20060217

REF*SI*G10061

SHP*02*115495*011*20050801*20060217

LIN**BP*F8AB 16476 ER888*PO*222555-2*EC*6

UIT*LB

PID*F****COIL/LIFT DESCRIPTION

MEA*PD*WD*40.5*IN

MEA*PD*TH*.059*IN

SDP*Y*Y

Transaction Purpose Code:
'00' Original
'01' Cancel
'05' Replace
'22' Information Copy'

Schedule Type:
'DL' Delivery Based
'SH' Shipment Based

Forecast Dates:
BFR06 = Start Date
BFR07 = End Date
BFR08 = Creation Date

Schedule Quantity:
'A' Actual Discrete
'C' Cumulative

Resource Authorization:
'FI' Finished
'MT' Material

Ship/Delivery/Calendar Pattern:
'N' As Directed
'Y' None

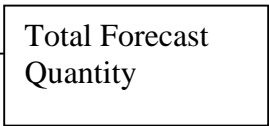
Forecast:
'D' Planning
'C' Firm
Forecast Timing:
'C' Daily
'W' Weekly
'F' Flexible Intervals
(To/From Specified Dates)

Quantity:
'01' Discrete
'02' Cumulative

Shipment ID #

NTE~LIN~HIGH FAB CHGED TO 150015. HIGH RAW CHGED TO 167275.

FST*125755*D*W*20060313
FST*125755*D*W*20060320
FST*125755*D*W*20060327
FST*125755*D*W*20060403
FST*140015*D*W*20060410
FST*140015*D*W*20060417
FST*140015*D*W*20060424
FST*140015*D*W*20060501
FST*157275*D*W*20060508
FST*157275*D*W*20060515
FST*157275*D*F*20050801*20060604
FST*174535*D*F*20050801*20060702
FST*202795*D*F*20050801*20060730
FST*220055*D*F*20050801*20060903
ATH*FI*20060430*155015**20050801
ATH*MT*20060514*177275**20050801
SHP*01*16739*011*20060217
REF*SI*G10062
SHP*02*120495*011*20050801*20060217
CTT~2~4370580
SE~63~0001
GE~1~000292852
IEA~1~000292852



Definitions/ Intended Usage:

830 OP Planning Schedule – Document to provide OP with insight into steel producers processing requirements for specified customer / Part # / Customer PO for a specified period.

Resource Authorization (ATH) – Quantity the steel producer commits to the OP for the OP’s resource/scheduling purposes. This includes a commitment start and end date as well as a designator as to whether the commitment is for material only or material plus processing.

SHP01 “01” Discrete Quantity – Specific quantity for specified date

SHP01 “02” Cumulative Quantity - Sum of quantities processed to specified date for given ID referenced in LIN segment. Must include a start and end date for the quantity count.

Shipment ID (REF*SI) – Provided as a reference point. This is the last shipment ID reflected in the Cumulative Quantity in the SHP

Total Forecast Quantity (CTT) – Sum of specific quantities forecast in the FST segments